

# Whole Child Advisory Group

JUNE 23, 2020, 12:00 – 1:30PM

## Agenda

12:00 – 12:05	Welcome & Today's Agenda	<b>Stephanie Siddens</b> , <i>Senior Executive Director</i> , Center for Student Supports
12:05 – 12:15	Work Since the March Advisory Group Meeting	<b>Dave Baker</b> , <i>Executive Director</i> , Center for Student Supports <b>Jennifer Vargo</b> , <i>Director</i> , Office of Integrated Student Supports
12:15 – 12:50	Whole Child Framework and supporting language <ul style="list-style-type: none"> <li>• Final Feedback</li> <li>• Anticipated Questions</li> </ul>	<b>Dave Baker</b> <b>Jennifer Vargo</b>
12:50– 1:10	Next Steps through September 2020 <ul style="list-style-type: none"> <li>• Tools for using framework with professional organizations</li> <li>• Reset/Restart supplemental document</li> <li>• Tools and resources for implementation</li> </ul>	<b>Stephanie Siddens</b>
1:10 – 1:30	Implementation Workgroup	<b>Jennifer Vargo</b>